

Holemaking Products & Accessories

Made of top-of-the-line materials for longer lasting performance, Klein's diverse line of drill bits and holemaking products and accessories provide accuracy and consistency to get the job done right.

For Professionals...
Since 1857™



Flexible Drill Bits

Flex Bit Augers

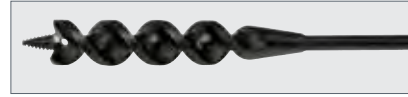


- Used to drill holes through wood within a wall.
- Tapered back for easy bit retrieval.
- Spring steel shaft resists deformation.
- Screw point tip pulls the bit through wood.
- Hole in tip allows for use with wire or cable pulling grip.

Cat. No.	Length	Weight (lbs.)
53716	3/8" x 54" (9.5 mm x 1372 mm)	1.00
53717	3/8" x 72" (9.5 mm x 1829 mm)	1.00
53718	9/16" x 54" (14 mm x 1372 mm)	1.00
53719	3/4" x 54" (19 mm x 1372 mm)	2.00
53751	3/4" x 72" (19 mm x 1829 mm)	2.00
53720	1" x 54" (25 mm x 1829 mm)	2.00



53719



53720



53718



53716

Flex Bit Extensions



53722

- Connects to the end of a flex bit and extends the length.

Cat. No.	For Use with Flex Bits	Length	Connection Diameter	Weight (lbs.)
53722	3/4" and larger	54" (1372 mm)	5/8" (14 mm)	1.00
53723	9/16" and smaller	54" (1372 mm)	7/16" (11 mm)	1.00

Flex Bit Placement Tool

- For use with flexible drill bits.
- Positions flexible drill bits horizontally or vertically within a wall.
- Cushion Grip handle for non-slip comfort.
- Folding design stores more compactly than standard tool.



53715

Cat. No.	Length	Weight (lbs.)
53715	11" (279 mm)	1.00

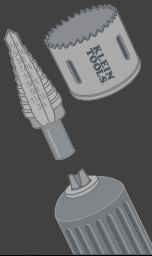
All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.



Pulling Grips

Pulling Grips



KPS050



KPS075

- Used to pull wire or cable through walls.
- Pulling grip attaches to the hole in the tip of the flex bit; wire mesh holds the wire during the pull.
- Swivel end helps reduce twisting

Cat. No.	Capacity	Maximum Safe Load	Weight (lbs.)
KPS050	1/2" - 9/16" (12 mm - 14 mm)	100 lb	.07
KPS075	3/4" - 1" (19 mm - 25 mm)	185 lb	.11

⚠WARNING: Do not exceed maximum safe load as listed on the label attached to the product.

⚠WARNING: Always match proper size and type of grip to application.

⚠WARNING: Always inspect equipment before use.

Flex Bit Kit

Flex Bit Kit

- 3-piece kit includes folding placement tool, 1/2"-9/16" O.D. pulling grip and 9/16" x 54" flexible drill bit.
- Everything you need to pull up to 9/16" O.D. wire.
- Complete kit used for drilling and pulling wire and cable.
- Use placement tool (Cat. No. 53715) to guide bit through walls.
- Flexible drill bit (Cat. No. 53718) makes 9/16" holes in wood.
- Pulling grip (Cat. No. KPS050) attaches to the flexible drill bit after the hole has been made and pulls 1/2" - 9/16" wire and cable.

Cat. No.	Kit Contains	Weight (lbs.)
53721		2.00
Cat. No.	Description	
53715	flex bit placement tool	
53718	flex drill bit - 9/16" x 54" (14 mm x 1372 mm)	
KPS050	pulling grip - 1/2"-9/16" (12 mm - 14 mm)	



53721

All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.

Hole Saw Kits

Master Electrician's Hole Saw Kit

- Includes the most commonly used saws and arbors.
- All components are packed in a metal carrying case.

Cat. No.	Set Contains		Weight (lbs.)
31640			8.10
	Hole Saws		
	Cat. No.	Size	
	31514	7/8"	
	31518	1-1/8"	
	31522	1-3/8"	
	31528	1-3/4"	
	31532	2"	
	31540	2-1/2"	
	31548	3"	
	31558	3-5/8"	
	31566	4-1/8"	
	31572	4-1/2"	
	Arbors		
	Cat. No.	Size	
	31650	1/4"	
	31660	7/16"	
	31670	7/16"	

Note: Set pilot drill point 1/8" beyond tooth points.

Large Size Hole Saw Kit

- Contains the sizes necessary to upgrade an Electrician's Hole Saw Kit into a Master Electrician's set.
- All components are packed in a metal carrying case.

Cat. No.	Set Contains		Weight (lbs.)
31645			6.60
	Hole Saws		
	Cat. No.	Size	
	31548	3"	
	31558	3-5/8"	
	31566	4-1/8"	
	31572	4-1/2"	
	Arbors		
	Cat. No.	Size	
	31670	7/16"	

Note: Set pilot drill point 1/8" beyond tooth points.

Electrician's Hole Saw Kit

- Contains the most popular sizes for basic electrical work.
- All components are packed in a rust-proof, molded plastic carrying case.

Cat. No.	Set Contains		Weight (lbs.)
31630			2.60
	Hole Saws		
	Cat. No.	Size	
	31514	7/8"	
	31518	1-1/8"	
	31522	1-3/8"	
	31528	1-3/4"	
	31532	2"	
	31540	2-1/2"	
	Arbors		
	Cat. No.	Size	
	31660	7/16"	
	31670	7/16"	

Note: Set pilot drill point 1/8" beyond tooth points.



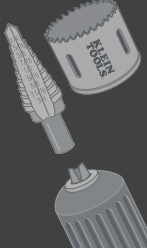
31640

Journeyman's Hole Saw Kit

- The most frequently used sizes and an arbor extension for hard to reach spots.
- All components are packed in a rust-proof, molded plastic carrying case.

Cat. No.	Set Contains		Weight (lbs.)
31635			4.50
	Hole Saws		
	Cat. No.	Size	
	31512	3/4"	
	31514	7/8"	
	31518	1-1/8"	
	31522	1-3/8"	
	31524	1-1/2"	
	31528	1-3/4"	
	31532	2"	
	31536	2-1/4"	
	31540	2-1/2"	
	Arbors		
	Cat. No.	Size	
	31650	1/4"	
	31660	7/16"	
	31670	7/16"	
	Arbor Extender		
	Cat. No.	Size	
	31678	12"	

Note: Set pilot drill point 1/8" beyond tooth points.



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.

Hole Saws

Bi-Metal Hole Saws

- Cuts through steel, wood, plastic, stainless steel, and cast iron.
- Rugged bi-metal cobalt construction for heavy-duty cutting.
- Deep cup cuts through studs in one pass.
- Variable pitch teeth for faster, smoother cutting and less vibration.
- Longer lasting design for more cuts per saw.
- Multiple knock-out slots and holes for easy core removal.



31600



31532

Cat. No.	Saw Diameter	Pipe Tap Size*	Pipe Entr. Size**	For Use with Arbor No.	Weight (lbs.)
31510	5/8" (16 mm)	—	—	31650, 31655, 31660	.05
31512	3/4" (19 mm)	1/2" (13 mm)	3/8" (10 mm)	31650, 31655, 31660	.06
31514	7/8" (22 mm)	3/4" (19 mm)	1/2" (13 mm)	31650, 31655, 31660	.60
31516	1" (25 mm)	—	—	31650, 31655, 31660	.07
31518	1-1/8" (29 mm)	1" (25 mm)	3/4" (19 mm)	31650, 31655, 31660	.08
31520	1-1/4" (32 mm)	—	—	31665, 31670	.09
31522	1-3/8" (35 mm)	—	1" (25 mm)	31665, 31670	.12
31524	1-1/2" (38 mm)	1-1/4" (32 mm)	—	31665, 31670	.09
31526	1-5/8" (41 mm)	—	—	31665, 31670	.10
31528	1-3/4" (44 mm)	1-1/2" (38 mm)	1-1/4" (32 mm)	31665, 31670	.11
31532	2" (51 mm)	—	1-1/2" (38 mm)	31665, 31670	.13
31534	2-1/8" (54 mm)	—	—	31665, 31670	.14
31536	2-1/4" (57 mm)	2" (51 mm)	—	31665, 31670	.15
31538	2-3/8" (60 mm)	—	—	31665, 31670	.16
31540	2-1/2" (64 mm)	—	2" (51 mm)	31665, 31670	.17
31542	2-5/8" (67 mm)	2-1/2" (64 mm)	—	31665, 31670	.18
31544	2-3/4" (70 mm)	—	—	31665, 31670	.19
31548	3" (76 mm)	—	2-1/2" (64 mm)	31665, 31670	.22
31552	3-1/4" (83 mm)	3" (76 mm)	—	31665, 31670	.26
31556	3-1/2" (89 mm)	—	—	31665, 31670	.28
31558	3-5/8" (92 mm)	—	3" (76 mm)	31665, 31670	.29
31564	4" (102 mm)	—	—	31665, 31670	.33
31566	4-1/8" (105 mm)	—	3-1/2" (89 mm)	31665, 31670	.36
31568	4-1/4" (108 mm)	4" (102 mm)	—	31665, 31670	.36
31572	4-1/2" (114 mm)	—	4" (102 mm)	31665, 31670	.40
31576	4-3/4" (121 mm)	—	—	31665, 31670	.50
31580	5" (127 mm)	—	—	31665, 31670	.54
31596	6" (152 mm)	—	—	31665, 31670	.75
31600SEN	6-3/8" (162 mm)	—	—	31665, 31670	2.00
31606	6-5/8" (168 mm)	—	—	31665, 31670	2.25

Note: Set pilot drill point 1/8" beyond tooth points.

Note: Pipe sizes listed in the "Pipe Tap Size" and "Pipe Entrance Size" columns are standard industry sizes. All pipes are sized by the nominal inside diameter.

*Pipe Tap Size – The sizes listed provide the necessary information whenever a pipe is to be threaded into tanks, boilers, etc. To secure the best results, the hole should be reamed before tapping with a reamer having a taper of 3/4" per foot.

**Pipe Entrance Size – The sizes listed provide the necessary information for any given pipe size to have sufficient clearance to pass through beams, walls, bulkheads, etc.

All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.



Hole Saws

Carbide Grit Hole Saws

- Available in the most common sizes for recessed can lights.
- Carbide grit for smooth cuts and minimal tear out.
- Long-lasting carbide grit will not dull in abrasive materials.
- Grit design reduces the kick when starting a cut in plywood.
- Cuts through drywall, ceiling tile, lathe/plaster, cement board and wood.

Cat. No.	Saw Diameter	For Use with Arbor No.	Weight (lbs.)
31605	6-3/8" (161 mm)	31168, 31665, 31670	1.65
31607	6-5/8" (168 mm)	31168, 31665, 31670	1.65
31611	6-7/8" (174 mm)	31168, 31665, 31670	1.75

Note: Set pilot drill point 1/8" beyond tooth points.



31605

Hole-Saw Arbors and Accessories

- 118° split point pilot bits.
- Hardened mandrels for long thread life.



31676



31670



31650



31655



31660



31665

* Collar O.D. 3/4" (19 mm)

Note: Set pilot drill point 1/8" beyond tooth points.



31678

Cat. No.	Shank Style	Pins	Shank Size	Electric Drill Size	Thread Size	Weight (lbs.)
31650	round tri-lobe	N	1/4" (6 mm)	1/4" and larger	1/2" - 20	.14
31655	hexagonal	N	3/8" (10 mm)	3/8" and larger	1/2" - 20	.16
31660	hexagonal	N	7/16" (11 mm)	1/2" and larger	1/2" - 20	.16
31665	hexagonal	N	7/16" (11 mm)	1/2" and larger	5/8" - 18	.50
31670	hexagonal	Threaded	7/16" (11 mm)	1/2" and larger	5/8" - 18	.55

Replacement Pilot Drills for Hole-Saw Arbors

31672	1/4" Replacement Pilot Drill Bit for Klein Arbors 31650, 31660, 31665, 31670	.02
31674	1/4" Replacement Pilot Drill Bit for Klein Arbors 31655	.04
31676	Arbor Adapter; converts 1/2" - 20 to 5/8" - 18	.03
31678	12" Arbor Extender*	7/16" (11 mm) 1/2" and larger - .77

Adjustable Hole Saw

- Quickly and smoothly cuts cleaner holes in drywall and ceiling tiles.
- Blades adjust to cut holes from 2" to 7" in diameter.
- Fits most 3/8" and 1/2" drill chucks.
- No binding while cutting.
- No additional tools needed to adjust the hole saw.
- Dust shield catches ceiling debris (2 included).
- Hex key included.

Cat. No.	Range	Weight (lbs.)
53731	2" - 7" (51 mm - 177 mm)	.31



53731

All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.



Carbide-Tipped Hole Cutters

Carbide Hole Cutter

Cat. No.	Size	Conduit & Pipe Sizes	Weight (lbs.)
31850	3/4"	-	.25
31852	7/8"	1/2"	.30
31854	1"	-	.35
31856	1-1/8"	3/4"	.40
31857	1-7/32"	-	.40
31858	1-1/4"	-	.40
31860	1-3/8"	1"	.45
31862	1-7/16"	-	.40
31864	1-1/2"	-	.45
31866	1-3/4"	1-1/4"	.70
31868	2"	1-1/2"	.80
31870	2-1/2"	2"	.95
Replacement Parts			
31874	replacement hole cutter pilot bit		.05



31860

- Cuts quick, precise holes in stainless steel, mild steel, iron, copper and brass sheet up to 3/16" (5 mm) thick.
- Smooth start pilot drill bit for greater control.
- Split point pilot drill bit prevents bit walking.
- Integrated flange prevents the operator from drilling beyond the sheet metal.
- Ejection spring for easy slug removal.

Carbide-Tipped Hole Cutter Kits

4-Piece Carbide Hole Cutter Kit

- Cuts quick, precise holes in stainless steel, mild steel, iron, copper and brass sheet up to 3/16" (5 mm) thick.
- Split point pilot drill bit prevents bit walking.
- Integrated flange prevents the operator from drilling beyond the sheet metal.
- Conduit and pipe sizes: 1/2"- 1".

Cat. No.	Set Contains	Weight (lbs.)
31872	Carbide Hole Cutters	1.45
Cat. No.	Size	
31852	7/8"	
31856	1-1/8"	
31860	1-3/8"	
	extra pilot bit	



31872

8-Piece Master Electrician's Hole Cutter Kit

- Cuts quick, precise holes in stainless steel, mild steel, iron, copper and brass sheet up to 3/16" (5 mm) thick.
- Split point pilot drill bit prevents bit walking.
- Integrated flange prevents the operator from drilling beyond the sheet metal.
- Conduit and pipe sizes: 1/2"-2"

Cat. No.	Set Contains	Weight (lbs.)
31873	Carbide Hole Cutters	4.30
Cat. No.	Size	
31852	7/8"	
31856	1-1/8"	
31860	1-3/8"	
31866	1-3/4"	
31868	2"	
31870	2-1/2"	
	2 extra pilot bits	



31873

All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.



Knockout Punches

Knockout Punch Set

- Optimized design reduces wrench effort.
- Slugs are split inside for easy removal.
- Maximum capacity of 10 gauge mild steel. Also cuts aluminum, fiberglass and plastic.
- Punches holes cleanly and accurately.
- Set includes 1/2" or 3/4" punch and die with draw stud.

Cat. No.	Overall Length	Conduit Size	Weight (lbs.)
53727	4" (102 mm)	3/4" (19 mm)	.98
53728	2-5/8" (67 mm)	1/2" (12.5 mm)	.45



Knockout Punch Set with Wrench

- Set includes: 1" ratcheting wrench, knockout punches, dies and draw studs for 1/2", 3/4", 1", 1-1/4", 1-1/2", and 2" conduit sizes.
- Cutting capacity 10 gauge mild steel; also cuts aluminum, fiberglass and plastic.
- Splits slugs for easy removal.
- Punches holes cleanly and accurately.
- Kit includes six different size knockout punches and dies, two draw studs and one ratcheting box end wrench.



Cat. No.				Weight (lbs.)
53732				9.00
Punch Cat. No.	Die Cat. No.	Description	Conduit Size	
53819	53820	knockout punch	1/2" (13 mm)	
53827	53828	knockout punch	3/4" (19 mm)	
53837	53838	knockout punch	1" (25 mm)	
53849	53850	knockout punch	1-1/4" (32 mm)	
53857	53858	knockout punch	1-1/2" (38 mm)	
53867	53868	knockout punch	2" (51 mm)	
Cat. No.	Description	Size		
53873	ratcheting wrench	1" (25 mm)		
53871	draw stud	3/8" x 2-5/8" (9.5 mm x 67 mm)		
53872	draw stud	3/4" x 4" (19 mm x 102 mm)		



All dimensions are in inches and (millimeters).



NOTE: Lubricate threads before each use.

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See page 310 for additional information on warnings.

Step-Drill Bits

High Speed Steel Step-Drill Bits — Inch

- Single-fluted design eliminates skidding and makes for easier resharpening.
- Laser-etched hole sizes are easy-to-read and permanent.
- Anti-skid tip eliminates the need for center punching or pilot hole drilling for most sizes.
- Drill multiple-size holes in thin sections of metal, plastic and wood using a single bit.
- Works in most metals (steel, brass, aluminum, copper), as well as in plastic and wood.



Cat. No.	Quick Reference Number	No. of Hole Sizes per Bit	Size Range (Hole Diameter)	Pilot Hole Required	Electric Drill Size	Depth Penetration for Each Step	Weight (lbs.)
59001	1	13 in 1/32" increments	1/8" to 1/2"	no	1/4" and larger	1/8"	.05
59002	2	8 in 1/16" increments	9/16" to 1"	yes, 1/2" or larger	1/2" and larger	1/8"	.20
59003	3	9 in 1/16" increments	1/4" to 3/4"	no	3/8" and larger	1/8"	.15
59004	4	10 in 1/8" increments	13/16" to 1-3/8"	yes, 3/4" or larger	1/2" and larger	1/8"	.50
59005	5	6 in 1/16" increments	3/16" to 1/2"	no	1/4" and larger	3/8"	.05
59008	8	1	7/8"	no	3/8" and larger	not applicable	.10
59009	9	10 in 1/8" increments	1/4" to 1-3/8"	no	1/2" and larger	1/8"	.46
59011	11	2	7/8" and 1-1/8"	no	1/2" and larger	1/8"	.30
59014	14	12 in 1/16" increments	3/16" to 7/8"	no	3/8" and larger	1/8"	.15

Titanium-Nitride Coated Step-Drill Bits

- Similar to Klein high-speed steel step-drill bits, but with a titanium-nitride coating (82 – 86 Rockwell C hardness).
- Coating reduces friction for cooler, smoother running without lubrication; allows bits to last up to 4 to 5 times longer than steel drill bits.
- Single-fluted design eliminates skidding and makes for easier resharpening.
- Laser-etched hole sizes are easy-to-read and permanent.
- Bits are perfect for drilling accurate, round holes in thin (up to 1/8") metal (steel, brass, aluminum and copper), as well as plastic and wood.
- Anti-skid tip eliminates the need for center punching or pilot hole drilling.



Cat. No.	Quick Reference Number	No. of Hole Sizes per Bit	Size Range (Hole Diameter)	Pilot Hole Required	Electric Drill Size	Depth Penetration for Each Step	Weight (lbs.)
59001T	1T	13 in 1/32" increments	1/8" to 1/2"	no	1/4" and larger	1/8"	.10
59003T	3T	9 in 1/16" increments	1/4" to 3/4"	no	3/8" and larger	1/8"	.15
59005T	5T	6 in 1/16" increments	3/16" to 1/2"	no	1/4" and larger	3/8"	.05
59009T	9	10 in 1/8" increments	1/4" to 1-3/8"	no	1/2" and larger	1/8"	.46
59014T	14T	12 in 1/16" increments	3/16" to 7/8"	no	3/8" and larger	1/8"	.15

All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.

Step-Drill Bits

Cobalt Step-Drill Bits

- Similar to Klein high-speed steel step-drill bits, but with a cobalt finish.
- Coating reduces friction for cooler, smoother running without lubrication; allows bits to last longer than ordinary bits.
- Single-fluted design eliminates skidding and makes for easier resharpening.
- Laser-etched hole sizes are easy-to-read and permanent.
- Bits are perfect for drilling accurate, round holes in thin (up to 1/8") metal (steel, brass, aluminum and copper), as well as plastic and wood.
- Anti-skid tip eliminates the need for center punching or pilot hole drilling.



59031

59034

Cat. No.	No. of Hole Sizes per Bit	Size Range (Hole Diameter)	Pilot Hole Required	Electric Drill Size	Depth Penetration for Each Step	Weight (lbs.)
59031	9 in 1 mm increments	4 mm to 12 mm	no	1/4" and larger	5 mm	.05
59034	10 in 2 mm increments	4 mm to 22 mm	no	3/8" and larger	3.5 mm	.14

Ship-Auger Bits

Ship-Auger Bits with Screw Point

- Bits drill through nails, wood, vinyl, plastics and heavy timber.
- Special bit steel with machine-ground flutes and polished edges for smooth, wobble-free boring.
- Feed-screw pilot draws bit into wood.
- Full length is heat-treated and tempered.
- Deep, open-throat design clears chips for faster, cleaner cuts.
- Shanks are 7/16" hex to fit 1/2" and larger three-jaw chucks.



53430

- Head and twist are ground to correct clearance for easy removal from hole.
- For heavy construction and repair work in mines, on docks and bridges, and for electrical work.

Cat. No.	Bit Size	Twist Length	Overall Length	Weight (lbs.)
53401	11/16"	4" (102 mm)	6" (152 mm)	.30
53402	3/4"	4" (102 mm)	6" (152 mm)	.40
53403	13/16"	4" (102 mm)	6" (152 mm)	.40
53404	7/8"	4" (102 mm)	6" (152 mm)	.50
53405	15/16"	4" (102 mm)	6" (152 mm)	.50
53406	1"	4" (102 mm)	6" (152 mm)	.50
53407	1-1/16"	4" (102 mm)	6" (152 mm)	.60
53408	1-1/8"	4" (102 mm)	6" (152 mm)	.80
53409	1-1/4"	4" (102 mm)	6" (152 mm)	1.00
53410	1-3/8"	4" (102 mm)	6" (152 mm)	.80
53411	1-1/2"	4" (102 mm)	6" (152 mm)	.90
53434	9/16"	15" (381 mm)	18" (457 mm)	.65

Cat. No.	Bit Size	Twist Length	Overall Length	Weight (lbs.)
53435	5/8"	15" (381 mm)	18" (457 mm)	.80
53436	11/16"	15" (381 mm)	18" (457 mm)	.85
53437	3/4"	15" (381 mm)	18" (457 mm)	.95
53438	13/16"	15" (381 mm)	18" (457 mm)	1.05
53439	7/8"	15" (381 mm)	18" (457 mm)	1.20
53440	15/16"	15" (381 mm)	18" (457 mm)	1.50
53441	1"	15" (381 mm)	18" (457 mm)	1.70
53442	1-1/16"	15" (381 mm)	18" (457 mm)	1.95
53443	1-1/8"	15" (381 mm)	18" (457 mm)	1.80
53444	1-1/4"	15" (381 mm)	18" (457 mm)	2.20
53445	1-3/8"	15" (381 mm)	18" (457 mm)	2.80
53446	1-1/2"	15" (381 mm)	18" (457 mm)	3.45

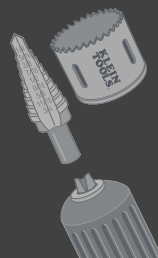
All dimensions are in inches and (millimeters).



NOTE: Read and follow safety instructions in power tool owner's manual.

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See page 310 for additional information on warnings.



Drill Bit Sets

13-Piece Regular-Point Drill-Bit Set

- Hinged metal box with one stand-up bit holder.

Cat. No.	Set Contains		Weight (lbs.)	
53002			.60	
Cat. No.	Bit Size	Cat. No.	Bit Size	
53100	1/16"	53107	11/64"	
53101	5/64"	53108	3/16"	
53102	3/32"	53109	13/64"	
53103	7/64"	53110	7/32"	
53104	1/8"	53111	15/64"	
53105	9/64"	53112	1/4"	
53106	5/32"			



53002

15-Piece Regular-Point Drill-Bit Set

- Hinged metal box with two stand-up bit holders.

Cat. No.	Set Contains		Weight (lbs.)	
53001			2.00	
Cat. No.	Bit Size	Cat. No.	Bit Size	
53100	1/16"	53116	5/16"	
53102	3/32"	53118	11/32"	
53104	1/8"	53120	3/8"	
53106	5/32"	53122	13/32"	
53108	3/16"	53124	7/16"	
53110	7/32"	53126	15/32"	
53112	1/4"	53128	1/2"	
53114	9/32"			



53001

29-Piece Regular-Point Drill-Bit Set

- Hinged metal box with three stand-up bit holders.

Cat. No.	Set Contains		Weight (lbs.)	
53000			3.25	
Cat. No.	Bit Size	Cat. No.	Bit Size	
53100	1/16"	53115	19/64"	
53101	5/64"	53116	5/16"	
53102	3/32"	53117	21/64"	
53103	7/64"	53118	11/32"	
53104	1/8"	53119	23/64"	
53105	9/64"	53120	3/8"	
53106	5/32"	53121	25/64"	
53107	11/64"	53122	13/32"	
53108	3/16"	53123	27/64"	
53109	13/64"	53124	7/16"	
53110	7/32"	53125	29/64"	
53111	15/64"	53126	15/32"	
53112	1/4"	53127	31/64"	
53113	17/64"	53128	1/2"	
53114	9/32"			



53000

All dimensions are in inches and (millimeters).



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See page 310 for additional information on warnings.



Drill Bits

Regular-Point 118° High-Speed Drill Bits

- General-purpose, high-speed bits for reliable performance in a wide range of materials.
- Standard jobber length.
- Black-oxide finish reduces chip welding.
- Lightly roughened surface has higher lubricity for easier chip flow.

Cat. No.	Bit Size	Flute Length	Overall Length	Weight (lbs.)
53100	1/16"	7/8" (22 mm)	1-7/8" (48 mm)	.01
53101	5/64"	1" (25 mm)	2" (51 mm)	.01
53102	3/32"	1-1/4" (32 mm)	2-1/4" (57 mm)	.01
53103	7/64"	1-1/2" (38 mm)	2-5/8" (67 mm)	.01
53104	1/8"	1-5/8" (41 mm)	2-3/4" (70 mm)	.01
53105	9/64"	1-3/4" (44 mm)	2-7/8" (73 mm)	.01
53106	5/32"	2" (51 mm)	3-1/8" (79 mm)	.01
53107	11/64"	2-1/8" (54 mm)	3-1/4" (83 mm)	.01
53108	3/16"	2-5/16" (59 mm)	3-1/2" (89 mm)	.02
53109	13/64"	2-7/16" (62 mm)	3-5/8" (92 mm)	.02
53110	7/32"	2-1/2" (64 mm)	3-3/4" (95 mm)	.05
53111	15/64"	2-5/8" (67 mm)	3-7/8" (98 mm)	.05
53112	1/4"	2-3/4" (70 mm)	4" (102 mm)	.05
53113	17/64"	2-7/8" (73 mm)	4-1/8" (105 mm)	.05
53114	9/32"	2-15/16" (75 mm)	4-1/4" (108 mm)	.05



53128

Cat. No.	Bit Size	Flute Length	Overall Length	Weight (lbs.)
53115	19/64"	3-1/16" (78 mm)	4-3/8" (111 mm)	.05
53116	5/16"	3-3/16" (81 mm)	4-1/2" (114 mm)	.05
53117	21/64"	3-5/16" (84 mm)	4-5/8" (117 mm)	.10
53118	11/32"	3-7/16" (87 mm)	4-3/4" (121 mm)	.05
53119	23/64"	3-1/2" (89 mm)	4-7/8" (124 mm)	.10
53120	3/8"	3-5/8" (92 mm)	5" (127 mm)	.10
53121	25/64"	3-3/4" (95 mm)	5-1/8" (130 mm)	.10
53122	13/32"	3-7/8" (98 mm)	5-1/4" (133 mm)	.15
53123	27/64"	3-15/16" (100 mm)	5-3/8" (137 mm)	.15
53124	7/16"	4-1/16" (103 mm)	5-1/2" (140 mm)	.15
53125	29/64"	4-3/16" (106 mm)	5-5/8" (143 mm)	.18
53126	15/32"	4-5/16" (110 mm)	5-3/4" (146 mm)	.15
53127	31/64"	4-3/8" (111 mm)	5-7/8" (149 mm)	.20
53128	1/2"	4-1/2" (114 mm)	6" (152 mm)	.20

4-Piece, Carbide-Tipped, Masonry Drill Bit Set



53004

- Protective plastic storage pouch.

Cat. No.	Set Contains	Weight (lbs.)
53004		.30
Cat. No.	Bit Size	
53175	1/4"	
53176	5/16"	
53177	3/8"	
53178	1/2"	

Carbide-Tipped, Masonry Drill Bits



53178

- Drills through hard materials such as brick, concrete, plaster, and tile.

Cat. No.	Bit Size	Shank Diameter	Overall Length	Weight (lbs.)
53175	1/4"	1/4"	4" (102 mm)	.05
53176	5/16"	1/4"	4" (102 mm)	.05
53177	3/8"	1/4"	4" (102 mm)	.05
53178	1/2"	1/4"	4" (102 mm)	.10

Anchors

Conical Anchor Kit – 100 Fasteners

- Kit contains: 100 #2 Phillips, 10 x 1" Screws, and 100 plastic anchors.
- 1/4" Masonry drill bit also included.

Cat. No.	Anchor Size	Screw Size	Bit Size	Weight (lbs.)
53729	10 - 12	10 x 1" (25 mm)	1/4" (6 mm)	1.00



53729

All dimensions are in inches and (millimeters).



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