

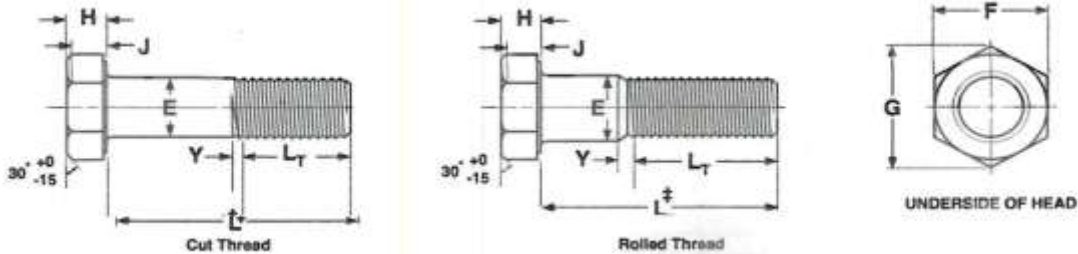


Atlanta, Georgia

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### Hex Bolt Grade Stainless Steel 18-8 and 316



Peco  
Catalog#

See  
Section  
Three of  
Our  
Catalog

Peco Catalog#	E Diameter			F Width Across Flats			G Width Across Corners			H Head Height		J Wrench Height	L Thread Length Screw Length		Y Transition Thread Length
	Basic Diameter	Min	Max	Basic	Min	Max	Min	Max	Basic	Min	Max	Min	< 6"	> 6"	Max
1/4	0.2500	0.2450	0.2500	7/16	0.428	0.438	0.488	0.505	5/32	0.150	0.163	0.106	0.7500	1.0000	0.250
5/16	0.3125	0.3065	0.3125	1/2	0.489	0.500	0.557	0.577	13/64	0.195	0.211	0.140	0.8750	1.1250	0.278
3/8	0.3750	0.3690	0.3750	9/16	0.551	0.562	0.628	0.650	15/64	0.226	0.243	0.160	1.0000	1.2500	0.312
7/16	0.4375	0.4305	0.4375	5/8	0.612	0.625	0.698	0.722	9/32	0.272	0.291	0.195	1.1250	1.375	0.357
1/2	0.5000	0.4930	0.5000	3/4	0.736	0.750	0.840	0.866	5/16	0.302	0.323	0.215	1.2500	1.500	0.385
9/16	0.5625	0.5545	0.5625	13/16	0.798	0.812	0.910	0.938	23/64	0.348	0.371	0.250	1.375	1.625	0.417
5/8	0.6250	0.6170	0.6250	15/16	0.922	0.938	1.051	1.083	25/64	0.378	0.403	0.269	1.500	1.750	0.455
3/4	0.7500	0.7410	0.7500	1-1/8	1.100	1.125	1.254	1.299	15/32	0.455	0.483	0.324	1.750	2.000	0.500
7/8	0.8750	0.8660	0.8750	1-5/16	1.285	1.312	1.465	1.516	35/64	0.531	0.563	0.378	2.000	2.250	0.556
1	1.0000	0.9900	1.0000	1-1/2	1.469	1.500	1.675	1.732	39/64	0.591	0.627	0.416	2.250	2.500	0.625
1-1/8	1.1250	1.1140	1.1250	1-11/16	1.631	1.688	1.859	1.949	11/16	0.658	0.718	0.461	2.500	2.750	0.714
1-1/4	1.2500	1.2390	1.2500	1-7/8	1.812	1.875	2.066	2.165	25/32	0.749	0.813	0.530	2.750	3.000	0.714
1-1/2	1.5000	1.4880	1.5000	2-1/4	2.175	2.250	2.480	2.598	1-5/16	0.902	0.974	0.640	3.250	3.500	0.833
Tolerance on Length				Screw Size		Screw Length									
						Up to 1"		Over 1" to 2-1/2"	Over 2-1/2" to 4"	Over 4" to 6"	Longer than 6"				
				1/4 to 3/8		-0.03	-0.04	-0.06	-0.10	-0.18					
				7/16 to 1/2		-0.03	-0.06	-0.08	-0.10	-0.18					
				9/16 to 3/4		-0.03	-0.08	-0.10	-0.10	-0.18					
				7/8 to 1			-0.10	-0.14	-0.16	-0.20					
1-1/8 to 1-1/2			-0.12	-0.16	-0.18	-0.22									

**Hardness**  
**Yield Strength**  
**Tensile Strength**  
**Material 18-8**  
**Material 316**

	1/4" through 5/8" Diameter	3/4" through 1" Diameter
<b>Rockwell</b>	B95 - C32	B80 - C32
<b>psi</b>	65,000 psi min.	45,000 psi min.
<b>psi</b>	100,000 - 150,000 psi	85,000 - 140,000 psi
Made from one of the following alloys 303, 303Se, 304, XM7. Chromium Content 17%-19% and Nickel content 8%-10%.		
Made from 316 stainless steel, contains 2%-3% Molybdenum and 10%-14% Nickel.		

Peco Fasteners specification sheets are a reference guide to help in the selection of fasteners. Peco has made every effort to ensure the accuracy of the information. However, Peco Fasteners is not responsible for any errors that may be contained within these sheets. Peco Fasteners makes no claim of warranty in the accuracy of this information. Users of this information are solely responsible for protecting themselves against liability. It is solely the responsibility of the purchasers and users of these fasteners to consult with Engineers that are experts in an applicable field. Peco Fasteners is not responsible for any loss, claim, or damage due to these specification sheets.

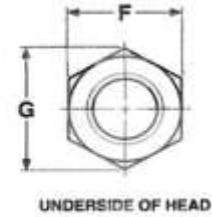
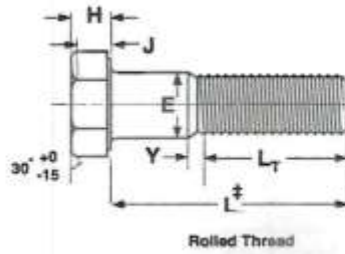
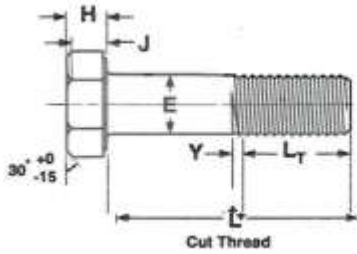


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	Basic Diameter	Min	Max	Across Flats			Across Corners		Basic	Min	Max	Min	< 6"	> 6"	Max
				Basic	Min	Max	Min	Max					Length	Length	
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