


Elbows, sweeps and accessories


Low-VOC solvent cements

| Recommended pipe viscosity at 75° F application and sizes | Set-up time (Evaporation rate) | Recommended installation temp | Lap Shear @ 73° F | Viscosity at 75° F as manufactured |
|--|--------------------------------|-------------------------------|-------------------|------------------------------------|
| Recommended for all grades and types of Carlon® wireway and fittings, except Flex-Plus® Blue™ ENT (Electrical non-metallic tubing). Up through 6" diameter. | 10°–30° F Not recommended | 40° to 100° F | 2 hrs. 350 psi | 500–900 cps |
| | 30°–50° F 5–6 minutes | | 16 hrs. 800 psi | |
| | 50°–70° F 3–4 minutes | | 72 hrs. 1,500 psi | |
| | 70°–90° F 1–2 minutes | | | |

Low-VOC PVC solvent cement - gray


| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|-----------|-----------|------------|--------------|-----------|-----------------|
|  | VC9LV4-24 | Half pint | Dauber | Low VOC gray | 24 | 15.5 |
| | VVC9LV3 | Pint | Dauber | Low VOC gray | 24 | 27.0 |
| | VC9LV2 | Quart | Dauber | Low VOC gray | 12 | 26.0 |

Low-VOC medium - clear

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|--|----------|--------|------------|------------------|-----------|-----------------|
|  | VC9963 | Pint | Dauber | PVC medium clear | 24 | 29.0 |
| | VC9962 | Quart | Dauber | PVC medium clear | 12 | 27.5 |
| | VC9961P | Gallon | – | PVC medium clear | 6 | 53.5 |


Meets ASTM D-2564.

Low-VOC medium - gray

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|----------|--------|------------|-----------------|-----------|-----------------|
|  | VC9923 | Pint | Dauber | PVC medium gray | 24 | 29.0 |
| | VC9922 | Quart | Dauber | PVC medium gray | 12 | 27.5 |
| | VC9941P | Gallon | – | PVC medium gray | 6 | 53.5 |


Meets ASTM D-2564.

Low-VOC regular - clear

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|----------|-----------|------------|-------------------|-----------|-----------------|
|  | VC9964 | Half pint | Dauber | PVC regular clear | 10 | 29.0 |

Meets ASTM D-2564. **Note:** Rated for Schedule 40 through 4" and Schedule 80 through 2".

Low-VOC regular - gray

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|-----------|-----------|------------|------------------|-----------|-----------------|
|  | VC9924-24 | Half Pint | Dauber | PVC regular gray | 24 | 15.0 |


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|--|--------------------------------|-------------------------------|-------------------|------------------------------------|
| Recommended for all grades and types of Carlon® wireway and fittings, except Flex-Plus® Blue™ ENT (Electrical non-metallic tubing). Up through 6" diameter. | 10°–30° F Not recommended | 40° to 100° F | 2 hrs. 350 psi | 500–900 cps |
| | 30°–50° F 5–6 minutes | | 16 hrs. 800 psi | |
| | 50°–70° F 3–4 minutes | | 72 hrs. 1,500 psi | |
| | 70°–90° F 1–2 minutes | | | |

Low-VOC PVC solvent cement - gray


| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|-----------|-----------|------------|--------------|-----------|-----------------|
|  | VC9LV4-24 | Half pint | Dauber | Low VOC gray | 24 | 15.5 |
| | VVC9LV3 | Pint | Dauber | Low VOC gray | 24 | 27.0 |
| | VC9LV2 | Quart | Dauber | Low VOC gray | 12 | 26.0 |

Low-VOC medium - clear

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|--|----------|--------|------------|------------------|-----------|-----------------|
|  | VC9963 | Pint | Dauber | PVC medium clear | 24 | 29.0 |
| | VC9962 | Quart | Dauber | PVC medium clear | 12 | 27.5 |
| | VC9961P | Gallon | – | PVC medium clear | 6 | 53.5 |


Meets ASTM D-2564.

Low-VOC medium - gray

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|----------|--------|------------|-----------------|-----------|-----------------|
|  | VC9923 | Pint | Dauber | PVC medium gray | 24 | 29.0 |
| | VC9922 | Quart | Dauber | PVC medium gray | 12 | 27.5 |
| | VC9941P | Gallon | – | PVC medium gray | 6 | 53.5 |


Meets ASTM D-2564.

Low-VOC regular - clear

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|----------|-----------|------------|-------------------|-----------|-----------------|
|  | VC9964 | Half pint | Dauber | PVC regular clear | 10 | 29.0 |

Meets ASTM D-2564. **Note:** Rated for Schedule 40 through 4" and Schedule 80 through 2".

Low-VOC regular - gray

| | Cat. No. | Size | Applicator | Description | Std. Ctn. | Std. Wt. (lbs.) |
|---|-----------|-----------|------------|------------------|-----------|-----------------|
|  | VC9924-24 | Half Pint | Dauber | PVC regular gray | 24 | 15.0 |

Meets ASTM D-2564.