

# SIMpull THHN®

## Copper THHN Wire & Cable



600 Volts. Copper Conductor. Thermoplastic Insulation/Nylon Sheath, Heat, Moisture, Gasoline and Oil Resistant II. All Sizes Rated Both THHN and either THWN (sizes 14, 12, and 10 AWG) or THWN-2 (sizes 8 AWG and larger). Also Rated MTW and AWM (See Below). SIMpull® Technology for Easier Pulling.

## APPLICATIONS

Southwire® SIMpull THHN® copper conductors are primarily used in conduit and cable trays for services, feeders and branch circuits in commercial or industrial applications as specified in the National Electrical Code. Voltage for all applications is 600 volts. SIMpull THHN® copper conductors are designed to be installed without application of a pulling lubricant.

These conductors have multiple ratings. Depending upon the product application, allowable temperatures are as follows:

- THHN or T90 Nylon- Dry locations not to exceed 90° C
- THWN-2- Wet or dry locations not to exceed 90° C or locations not to exceed 75° C when exposed to oil
- THWN- Wet locations not to exceed 75° C or dry locations not to exceed 90° C or locations not to exceed 75° C when exposed to oil
- T90N75- Wet locations not to exceed 75° C
- MTW- Wet locations or when exposed to oil at temperatures not to exceed 60° C or dry locations not to exceed 90° C (with ampacity limited to that for 75° C conductor temperature per NFPA 79)
- AWM- Dry locations not to exceed 105° C only when rated and used as appliance wiring material

## STANDARDS & REFERENCES

Southwire® SIMpull THHN® copper conductors comply with the following:

- ASTM - B3, B8, and B787 (19 Wire Combination Unilay-Stranded)
- UL Standards 83, 758, 1063, and 1581
- CSA C22.2 No. 75, T90 Nylon/TWN75 Sizes through 1000 kcmil
- NOM-ANCE 90° C
- Federal Specification A-A-59544
- NEMA WC-70 (ICEA S-95-658) Construction Requirements
- National Electrical Code, NFPA 70
- CT Rated in Sizes 1/0 AWG and larger
- VW-1 - Sizes 14 through 1 AWG
- FT1 - All Sizes
- Sunlight Resistant – Sizes 2 AWG and larger
- AWM - Sizes 14 through 6 AWG
- MTW - Stranded Constructions Only
- RoHS/REACH Compliant

## CONSTRUCTION

Southwire® SIMpull THHN® copper conductors are made with soft drawn copper. Sizes 14 through 4/0 AWG use a combination-unilay stranding while 250 kcmil and larger sizes use a compressed copper stranding. The wire is covered with a tough heat and moisture resistant PVC insulation with an overall nylon jacket utilizing SIMpull® Technology. Available in black, white, red, blue, purple, green, yellow, orange, brown, and gray. Also available in striped configurations. Some colors are subject to economic order quantity. Marked as THHN in all sizes. Also marked as THWN-2 in sizes 8 AWG and larger or marked as THWN in sizes 14, 12, and 10 AWG. Marked sunlight resistant in sizes 2 AWG and larger. Sizes 14, 12, and 10 AWG are available with SIMpull® Technology only in SIMpull BARREL™ cable drum or SIMpull® CoilPAK™ configurations.



The Power of Connections.™



**Southwire®**

Conductor		Insulation Thickness (mils)	Jacket Thickness (mils)	Nominal O.D. (mils)	Approx. Net Wt. Per 1000' (lbs.)	Allowable Ampacities+			Standard Package
Size (AWG or kcmil)	No. of strands					60 °C	75 °C	90 °C	
14*	1	15	4	102	15	15	15	15	AC
12*	1	15	4	119	23	20	20	20	AC
10*	1	20	4	150	36	30	30	30	AC
14*	19	15	4	109	16	15	15	15	AC
12*	19	15	4	128	24	20	20	20	AC
10*	19	20	4	161	38	30	30	30	AC
8	19	30	5	213	63	40	50	55	ABCD
6	19	30	5	249	95	55	65	75	ABCD
4	19	40	6	318	152	70	85	100	ABCD
3	19	40	6	346	189	85	100	115	ABCD
2	19	40	6	378	234	95	115	130	ABCD
1	19	50	7	435	299	110	130	145	ABCD
1/0	19	50	7	474	372	125	150	170	ABCD
2/0	19	50	7	518	462	145	175	195	ABCD
3/0	19	50	7	568	575	165	200	225	ABCD
4/0	19	50	7	624	718	195	230	260	ABCD
250	37	60	8	694	851	215	255	290	ABCD
300	37	60	8	747	1012	240	285	320	ABC
350	37	60	8	797	1174	260	310	350	ABC
400	37	60	8	842	1334	280	335	380	ABC
500	37	60	8	926	1655	320	380	430	ABCD
600	61	70	9	1024	1987	350	420	475	ABC
750	61	70	9	1126	2464	400	475	535	BC
1000	61	70	9	1275	3257	455	545	615	C

\* Sizes 14, 12, and 10 AWG are available with SIMpull® Technology only in SIMpull® Barrel or CoilPAK® configurations. Standard put ups vary from the ones shown on this chart for standard 14-10 AWG THHN.

+Allowable ampacities shown are for general use as specified by the 2014 Edition of the National Electrical Code Sections 310.15 and 240.4(D).

Unless the equipment is marked for use at higher temperatures the conductor shall be limited to the following per NEC 110.14(C):

60° C - When terminated to equipment for circuits rated 100 amperes or less or marked for 14 - 1 AWG conductors.

75° C - When terminated to equipment for circuits rated over 100 amperes or marked for conductors larger than 1 AWG.

90° C - THHN dry locations and THWN-2 wet or dry locations for ampacity adjustment purposes using NEC section 310.15.

Package

Codes:

A - 2500' Reel

B - 1000' Reel

C - 500' Spool

D - 5000' Reel

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**Southwire®**

Conductor		
Size (AWG or kcmil)	No. of strands	Stock Numbers
14*	1	<b>SIMpull THHN® CU Stock #:</b> BK:580285, WE:580294, WE/RD:580622, RD:580293, BE:580287, GN:580291, YW:580295, OE:580292, BN:580288, PE:580286, GY:580289
		<b>Standard THHN CU Stock #:</b> BK:115790, WE:115808, RD:115816, BE:115824, GN:115832, YW:115840, OE:115857, BN:115865, PE:211243, GY:214668, TN:302539, PK:255331
12*	1	<b>SIMpull THHN® CU Stock #:</b> BK:580265, WE:580275, WE/BK:580280, WE/BE:580281, WE/RD:580283 RD:580273, GN:580271, GN/YW:584566, BE:580267, PE:580264, YW:580276, OE:580272, BN:580268, GY:580269, GY/BN:580277 GY/OE:580278, GY/PE:580263, GY/YW:580279, PK:581931
		<b>Standard THHN CU Stock #:</b> BK:115873, WE:115881, WE/BK:565284, WE/BE:611410, WE/RD:565285, Red:115899, GN:115915, GN/YW:401000, BE:115907, PE:212043, YW:115923 OE:115931, BN:115949, GY:228700, GY/BN:575303, GY/OE:575304 GY/YW:575305, PK:256479, TN:320127
10*	1	<b>SIMpull THHN® CU Stock #:</b> BK:580203, WE:580215, WE/BK:580216, WE/BE:580218, WE/RD:580219, RD:580214, GN:580211, Gn/YW:580212, BE:580204, PE:580202, YW:580220, OE:580213, BN:580205, GY:580206, GY/BN:580226, GY/OE:580208, GY/PE:580201, GY/YW:580210
		<b>Standard THHN CU Stock #:</b> BK:115956 WE:115964, WE/BK:551545, WE/BE:551547, WE/RD:551546, RD:115972, GN:115998, GN/YW:611757, BE:115980, YW:116004, OE:116012, BN:116020, GY:229823, GY/BN:575300, GY/OE:575301, GY/YW:575302, PK:258384, PE:253336
14*	19	<b>SIMpull THHN® CU Stock #:</b> BK:585485, WE:580180, WE/BK:585484, WE/BE:581899, RD:585494, BE:585486, BE/WE:592686, GN:585490, YW:580181, OE:580177, BN:580172, BN/RD:592685, PE:580178, GY:580173, PK:581933
		<b>Standard THHN CU Stock #:</b> BK:229559 WE:229567, RD:229575, RD/BK:662817, BE:229583, GN:229591, YW:229609, OE:229617, BN:229625, PE:239566, GY:229633, PK:244863, TN:320150
12*	19	<b>SIMpull THHN® CU Stock #:</b> BK:580182, WE:580199, WE/BK:580192, WE/BE:580193, WE/RD:580194, RD:580198, BE:580184, GN:580195, GN/YW:583863, YW:580200, OE:580196, BN:585461, PE:580197, GY:580250, GY/BN:580207, GY/OE:580189, GY/PE:580188, GY/YW:580190, PK:581932
		<b>Standard THHN CU Stock #:</b> BK:229641 WE:229658, WE/BK:311514, WE/BE:566441, WE/RD:566440, RD:229666, BE:229674, BE/WE:662981, GN:229682, GN/YW:663013, YW:229690, OE:229708, BN:229716, PE:232124, GY:229724, GY/BN:575307, GY/OE:575309, GY/YW:575310, TN:320168, PK:242503
10*	19	<b>SIMpull THHN® CU Stock #:</b> BK:580221 WE:580255, WE/BK:580260, WE/BE:580261, WE/RD:580262, RD:580254, BE:580222, GN:585464, GN/YW:584567, YW:585470, OE:585465, BN:580223, PE:580253, GY:580250, GY/BN:580207, GY/OE:580257, GY/PE:580227, GY/YW:580259, PK:581930
		<b>Standard THHN CU Stock #:</b> BK:229732, WE:229740, WE/BK:610028, WE/BE:556199, WE/RD:556198, RD:229757, RD/WE:663039, BE:229765, GN:229773, GN/YW:663112, PE:256594, YW:229781, OE:229799, BN:229807, GY:229815, GY/BN:575297, GY/OE:575298, GY/YW:575299, PK:260539, TN:320176
<div>Color Abbreviations</div> <div><div>BK-Black</div><div>WE-White</div><div>RD-Red</div><div>BE-Blue</div><div>GN-Green</div><div>YW-Yellow</div><div>OE-Orange</div><div>BN-Brown</div><div>GY-Grey</div><div>PK-Pink</div><div>PE-Purple</div><div>TN-Tan</div></div>		



Conductor		
Size (AWG or kcmil)	No. of strands	Stock Numbers
8	19	<b>SIMpull THHN®</b> CU Stock #: BK:204883, WE:204891, RD:204909, BE:204917, GN:204925, YW:238485, OE:238493, BN:238477, GY:238501, PK:577515, PE:256586
6	19	<b>SIMpull THHN®</b> CU Stock #: BK:204933, WE:204941, RD:204958, BE:204966, GN:204974, YW:260687, OE:260679, BN:260695, GY:254649, PE:485607
4	19	<b>SIMpull THHN®</b> CU Stock #: BK:204990, WE:205005, RD:204982, BE:205633, GN:251728, YW:411694, OE:411710, BN:411702, GY:611778, PE:552486
3	19	<b>SIMpull THHN®</b> CU Stock #: BK:243469, WE:243477, RD:243485, BE:372763, GN:601971, YW:551080, OE:551079, BN:551078, GY:551081, PE:552533
2	19	<b>SIMpull THHN®</b> CU Stock #: BK:205021, WE:205039, RD:205013, BE:315812, GN:295832, YW:420653, OE:610171, BN:610169, GY:610172, PE:552534
1	19	<b>SIMpull THHN®</b> CU Stock #: BK:205047, WE:344580, RD:344598, BE:481945, GN:400192, YW:550887, OE:550888, BN:550890, GY:550891, PE:552488
1/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205054, WE:558771, RD:558773, BE:558774, GN:556315, YW:558777, OE:558779, BN:558778, GY:558781, PE:551539
2/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205062, WE:556111, RD:556113, BE:556114, GN:556115, YW:556116, OE:556117, BN:556119, GY:558784, PE:552535
3/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205070, WE:556120, RD:556121, BE:556122, GN:556123, YW:556124, OE:556125, BN:556127, GY:556698, PE:551541
4/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205088, WE:556128, RD:556129, BE:556130, GN:556131, YW:556132, OE:556133, BN:556135, GY:556697, PE:551540
250	37	<b>SIMpull THHN®</b> CU Stock #: BK:205096, WE:556136, YW:556140, OE:556141, BN:556143, GY:556552, BE:556138, GN:556139, PK:592681, PE:551025, RD:556137, TN:592682
300	37	<b>SIMpull THHN®</b> CU Stock #: BK:205104, WE:556144, RD:556145, BE:556146, GN:556147, YW:556148, OE:556149, BN:556150, GY:556551, PE:551026
350	37	<b>SIMpull THHN®</b> CU Stock #: BK:205112, WE:556151, RD:556152, BE:556153, GN:556154, YW:556155, OE:556156, BN:556157, GY:556707, PE:551027
400	37	<b>SIMpull THHN®</b> CU Stock #: BK:205120, WE:556158, RD:556160, BE:556161, GN:556162, YW:556163, OE:556164, BN:556165, GY:556550, PK:581797, PE:551029, TN:581798
500	37	<b>SIMpull THHN®</b> CU Stock #: BK:205138, WE:556166, RD:556168, BE:556169, GN:556170, YW:556171, OE:556172, BN:556173, GY:556549, PK:581782, PE:551599, TN:581783
600	61	<b>SIMpull THHN®</b> CU Stock #: BK:321471, WE:556174, RD:556176, BE:556177, GN:556178, YW:556179, OE:556180, BN:556181, GY:558859, PE:552485
750	61	<b>SIMpull THHN®</b> CU Stock #: BK:320994, WE:564945, RD:564946, BE:564944, GN:551700, YW:550907, OE:550908, BN:550909, GY:550910, PE:552536
1000	61	<b>SIMpull THHN®</b> CU Stock #: BK:289710, BN:552644, OE:552645, YW:552647
<b>Color Abbreviations</b> BK-Black      WE-White      RD-Red      BE-Blue      GN-Green      YW-Yellow OE-Orange      BN-Brown      GY-Grey      PK-Pink      PE-Purple      TN-Tan		



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### APPLICATIONS

Southwire® SIMpull THHN® copper conductors are primarily used in conduit and cable trays for services, feeders and branch circuits in commercial or industrial applications as specified in the National Electrical Code. Voltage for all applications is 600 volts. SIMpull THHN® copper conductors are designed to be installed without application of a pulling lubricant.

These conductors have multiple ratings. Depending upon the product application, allowable temperatures are as follows:

- THHN or T90 Nylon- Dry locations not to exceed 90° C
- THWN-2- Wet or dry locations not to exceed 90° C or locations not to exceed 75° C when exposed to oil
- THWN- Wet locations not to exceed 75° C or dry locations not to exceed 90° C or locations not to exceed 75° C when exposed to oil
- TWN75- Wet locations not to exceed 75° C
- MTW- Wet locations or when exposed to oil at temperatures not to exceed 60° C or dry locations not to exceed 90° C (with ampacity limited to that for 75° C conductor temperature per NFPA 79)
- AWM- Dry locations not to exceed 105° C only when rated and used as appliance wiring material

### STANDARDS & REFERENCES

Southwire® SIMpull THHN® copper conductors comply with the following:

- ASTM - B3, B8, and B787 (19 Wire Combination Unilay-Stranded)
- UL Standards 83, 758, 1063, and 1581
- CSA C22.2 No. 75, T90 Nylon/TWN75 Sizes through 1000 kcmil
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- Sunlight Resistant – Sizes 2 AWG and larger
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- MTW - Stranded Constructions Only
- RoHS/REACH Compliant

### CONSTRUCTION

Southwire® SIMpull THHN® copper conductors are made with soft drawn copper. Sizes 14 through 4/0 AWG use a combination-unilay stranding while 250 kcmil and larger sizes use a compressed copper stranding. The wire is covered with a tough heat and moisture resistant PVC insulation with an overall nylon jacket utilizing SIMpull® Technology. Available in black, white, red, blue, purple, green, yellow, orange, brown, and gray. Also available in striped configurations. Some colors are subject to economic order quantity. Marked as THHN in all sizes. Also marked as THWN-2 in sizes 8 AWG and larger or marked as THWN in sizes 14, 12, and 10 AWG. Marked sunlight resistant in sizes 2 AWG and larger. Sizes 14, 12, and 10 AWG are available with SIMpull® Technology only in SIMpull BARREL™ cable drum or SIMpull® CoilPAK™ configurations.



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Conductor		Insulation Thickness (mils)	Jacket Thickness (mils)	Nominal O.D. (mils)	Approx. Net Wt. Per 1000' (lbs.)	Allowable Ampacities+			Standard Package
Size (AWG or kcmil)	No. of strands					60 °C	75 °C	90 °C	
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\* Sizes 14, 12, and 10 AWG are available with SIMpull® Technology only in SIMpull® Barrel or CoilPAK® configurations. Standard put ups vary from the ones shown on this chart for standard 14-10 AWG THHN.

+Allowable ampacities shown are for general use as specified by the 2014 Edition of the National Electrical Code Sections 310.15 and 240.4(D).

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90° C - THHN dry locations and THWN-2 wet or dry locations for ampacity adjustment purposes using NEC section 310.15.

Package

Codes:

A - 2500' Reel

B - 1000' Reel

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D - 5000' Reel

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		<b>Standard THHN CU Stock #:</b> BK:115873, WE:115881, WE/BK:565284, WE/BE:611410, WE/RD:565285, Red:115899, GN:115915, GN/YW:401000, BE:115907, PE:212043, YW:115923 OE:115931, BN:115949, GY:228700, GY/BN:575303, GY/OE:575304 GY/YW:575305, PK:256479, TN:320127
10*	1	<b>SIMpull THHN® CU Stock #:</b> BK:580203, WE:580215, WE/BK:580216, WE/BE:580218, WE/RD:580219, RD:580214, GN:580211, Gn/YW:580212, BE:580204, PE:580202, YW:580220, OE:580213, BN:580205, GY:580206, GY/BN:580226, GY/OE:580208, GY/PE:580201, GY/YW:580210
		<b>Standard THHN CU Stock #:</b> BK:115956 WE:115964, WE/BK:551545, WE/BE:551547, WE/RD:551546, RD:115972, GN:115998, GN/YW:611757, BE:115980, YW:116004, OE:116012, BN:116020, GY:229823, GY/BN:575300, GY/OE:575301, GY/YW:575302, PK:258384, PE:253336
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		<b>Standard THHN CU Stock #:</b> BK:229559 WE:229567, RD:229575, RD/BK:662817, BE:229583, GN:229591, YW:229609, OE:229617, BN:229625, PE:239566, GY:229633, PK:244863, TN:320150
12*	19	<b>SIMpull THHN® CU Stock #:</b> BK:580182, WE:580199, WE/BK:580192, WE/BE:580193, WE/RD:580194, RD:580198, BE:580184, GN:580195, GN/YW:583863, YW:580200, OE:580196, BN:585461, PE:580197, GY:580250, GY/BN:580207, GY/OE:580189, GY/PE:580188, GY/YW:580190, PK:581932
		<b>Standard THHN CU Stock #:</b> BK:229641 WE:229658, WE/BK:311514, WE/BE:566441, WE/RD:566440, RD:229666, BE:229674, BE/WE:662981, GN:229682, GN/YW:663013, YW:229690, OE:229708, BN:229716, PE:232124, GY:229724, GY/BN:575307, GY/OE:575309, GY/YW:575310, TN:320168, PK:242503
10*	19	<b>SIMpull THHN® CU Stock #:</b> BK:580221 WE:580255, WE/BK:580260, WE/BE:580261, WE/RD:580262, RD:580254, BE:580222, GN:585464, GN/YW:584567, YW:585470, OE:585465, BN:580223, PE:580253, GY:580250, GY/BN:580207, GY/OE:580257, GY/PE:580227, GY/YW:580259, PK:581930
		<b>Standard THHN CU Stock #:</b> BK:229732, WE:229740, WE/BK:610028, WE/BE:556199, WE/RD:556198, RD:229757, RD/WE:663039, BE:229765, GN:229773, GN/YW:663112, PE:256594, YW:229781, OE:229799, BN:229807, GY:229815, GY/BN:575297, GY/OE:575298, GY/YW:575299, PK:260539, TN:320176
<div>Color Abbreviations</div> <div><div>BK-Black</div><div>WE-White</div><div>RD-Red</div><div>BE-Blue</div><div>GN-Green</div><div>YW-Yellow</div><div>OE-Orange</div><div>BN-Brown</div><div>GY-Grey</div><div>PK-Pink</div><div>PE-Purple</div><div>TN-Tan</div></div>		



Conductor		
Size (AWG or kcmil)	No. of strands	Stock Numbers
8	19	<b>SIMpull THHN®</b> CU Stock #: BK:204883, WE:204891, RD:204909, BE:204917, GN:204925, YW:238485, OE:238493, BN:238477, GY:238501, PK:577515, PE:256586
6	19	<b>SIMpull THHN®</b> CU Stock #: BK:204933, WE:204941, RD:204958, BE:204966, GN:204974, YW:260687, OE:260679, BN:260695, GY:254649, PE:485607
4	19	<b>SIMpull THHN®</b> CU Stock #: BK:204990, WE:205005, RD:204982, BE:205633, GN:251728, YW:411694, OE:411710, BN:411702, GY:611778, PE:552486
3	19	<b>SIMpull THHN®</b> CU Stock #: BK:243469, WE:243477, RD:243485, BE:372763, GN:601971, YW:551080, OE:551079, BN:551078, GY:551081, PE:552533
2	19	<b>SIMpull THHN®</b> CU Stock #: BK:205021, WE:205039, RD:205013, BE:315812, GN:295832, YW:420653, OE:610171, BN:610169, GY:610172, PE:552534
1	19	<b>SIMpull THHN®</b> CU Stock #: BK:205047, WE:344580, RD:344598, BE:481945, GN:400192, YW:550887, OE:550888, BN:550890, GY:550891, PE:552488
1/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205054, WE:558771, RD:558773, BE:558774, GN:556315, YW:558777, OE:558779, BN:558778, GY:558781, PE:551539
2/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205062, WE:556111, RD:556113, BE:556114, GN:556115, YW:556116, OE:556117, BN:556119, GY:558784, PE:552535
3/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205070, WE:556120, RD:556121, BE:556122, GN:556123, YW:556124, OE:556125, BN:556127, GY:556698, PE:551541
4/0	19	<b>SIMpull THHN®</b> CU Stock #: BK:205088, WE:556128, RD:556129, BE:556130, GN:556131, YW:556132, OE:556133, BN:556135, GY:556697, PE:551540
250	37	<b>SIMpull THHN®</b> CU Stock #: BK:205096, WE:556136, YW:556140, OE:556141, BN:556143, GY:556552, BE:556138, GN:556139, PK:592681, PE:551025, RD:556137, TN:592682
300	37	<b>SIMpull THHN®</b> CU Stock #: BK:205104, WE:556144, RD:556145, BE:556146, GN:556147, YW:556148, OE:556149, BN:556150, GY:556551, PE:551026
350	37	<b>SIMpull THHN®</b> CU Stock #: BK:205112, WE:556151, RD:556152, BE:556153, GN:556154, YW:556155, OE:556156, BN:556157, GY:556707, PE:551027
400	37	<b>SIMpull THHN®</b> CU Stock #: BK:205120, WE:556158, RD:556160, BE:556161, GN:556162, YW:556163, OE:556164, BN:556165, GY:556550, PK:581797, PE:551029, TN:581798
500	37	<b>SIMpull THHN®</b> CU Stock #: BK:205138, WE:556166, RD:556168, BE:556169, GN:556170, YW:556171, OE:556172, BN:556173, GY:556549, PK:581782, PE:551599, TN:581783
600	61	<b>SIMpull THHN®</b> CU Stock #: BK:321471, WE:556174, RD:556176, BE:556177, GN:556178, YW:556179, OE:556180, BN:556181, GY:558859, PE:552485
750	61	<b>SIMpull THHN®</b> CU Stock #: BK:320994, WE:564945, RD:564946, BE:564944, GN:551700, YW:550907, OE:550908, BN:550909, GY:550910, PE:552536
1000	61	<b>SIMpull THHN®</b> CU Stock #: BK:289710, BN:552644, OE:552645, YW:552647
<b>Color Abbreviations</b> BK-Black      WE-White      RD-Red      BE-Blue      GN-Green      YW-Yellow OE-Orange      BN-Brown      GY-Grey      PK-Pink      PE-Purple      TN-Tan		

